

LTR	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE SEE DO H6812 JAMES	01-12-16'	RAY
B	UPDATED PICTURE SEE DO H7962 JAMES	07-11-18'	RAY
C	ADD ROHS SEE DO H8584 JAMES	10-08-21'	RAY



CRIMPING TOOL(CA-AES-CT-18)
DIE INSERT AND CRIMPING LOCATOR INCLUDED FOR 10, 12, 14 AWG

CA-AES-CT-18-XXX

ALTERNATIVE ENERGY
SOLAR ASSEMBLY

CT=TOOL FOR CRIMPING CONTACT

18=10+12+14 AWG FOR MACHINED CONTACT

BLANK= CRIMPING TOOL, DIE INSERT & CRIMPING
LOCATOR INCLUDED FOR 10, 12, 14 AWG

DIE=DIE INSERT ONLY

LOC=LOCATOR ONLY



DIE INSERT ONLY
CRIMPING DIE(CA-AES-CT-18-DIE)

NOTE:

1. FOR STRIPPING TOOL, SEE CA DWG#H120015.
2. MATERIAL: CARBON STEEL.
3. FOR STAMPED CONTACT TOOL, SEE CA DWG#H120014.
4. MEETS THE REQUIREMENTS OF THE EUROPEAN PARLIAMENT AND THE RESTRICTION OF THE USE OF CERTAIN HAZARDOUS SUBSTANCES IN ELECTRICAL AND ELECTRONIC EQUIPMENT. (ROHS)

DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE:		APPROVALS	DATE	CIRCUIT ASSEMBLY SHENZHEN AO XING ROAD, AOEI 2ND VILLAGE, HENGANG TOWN
DECIMALS ANGLES X ± .25 ±3° XX ±.13		DRAWN Venn	01-12-16	
DIMENSIONS IN BRACKETS [X.XX] ARE IN INCHES TOLERANCES ARE:		CHECKED James	01-12-16'	
DECIMALS ANGLES XX ±.010 ±3° XXX ±.005		APPROVED Ray	01-12-16'	
DO NOT SCALE DRAWING				THE INFORMATION AND DESIGN DISCLOSED HEREIN WAS ORIGINATED BY AND IS THE PROPERTY OF CIRCUIT ASSEMBLY CORPORATION. CIRCUIT ASSEMBLY CORPORATION RESERVES ALL PATENT, PROPRIETARY, DESIGN, MANUFACTURING, REPRODUCTION, USE AND SALES RIGHTS THERETO, AND TO ANY ARTICLE DISCLOSED HEREIN EXCEPT TO THE EXTENT RIGHTS ARE EXPRESSLY GRANTED TO OTHERS. THE FOREGOING DOES NOT APPLY TO VENDOR PROPRIETARY RIGHTS.
SIZE	CODE IDENT NO.	DRAWING NO.	REV.	
C	52072	H120018	C	
SCALE: 1:1				SHEET 1 OF 1