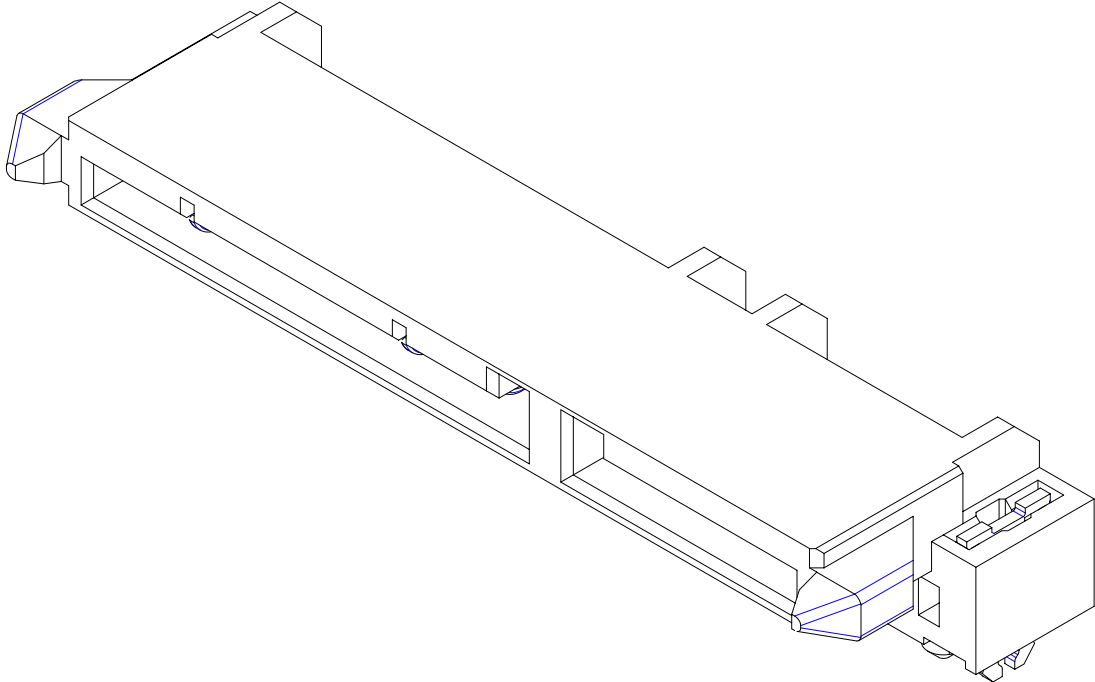


		PRODUCT SPECIFICATION		DOCUMENT NO H100003	
TITLE: SATA 22PIN RIGHT ANGLE SMT SOCKET (22SAHSR-X-X-X)			PAGE: 1 OF 7		REV: B
			DR: Nalson Fan	APPD: Robbie Luo	DATA:10/30/2003
LIST OF REVISION					
REV	PAGE	DESCRIPTION	ECN. NO.	DATE	
A	01-07	NEW	N/A	08/08/2003	
B	01-07	CHANGE DOCUMENT NO.	E031029H174	10/30/2003	
					

	PRODUCT SPECIFICATION	DOCUMENT NO H100003	
TITLE: SATA 22PIN RIGHT ANGLE SMT SOCKET (22SAHSR-X-X-X)		PAGE: 2 OF 7	REV: B
DR: Nalson Fan		APPD: Robbie Luo	DATA:10/30/2003
CONTENTS			
1.0 2.0 2.1 2.2 2.3 3.0 4.0	CLAUSE Scope Product Detail 2.1 Material 2.2 Finish 2.3 Rating Reference Drawing Performance and Testing	PAGE 3 3 3 3 3 4 5~7	

	PRODUCT SPECIFICATION		DOCUMENT NO H100003
TITLE: SATA 22PIN RIGHT ANGLE SMT SOCKET (22SAHSR-X-X-X)		PAGE: 3 OF 7	REV: B
DR: Nalson Fan		APPD: ROBBIE Luo	DATA:10/30/2003
<p>1.SCOPE: This specification covers performance, tests, and quality requirements for CA-T Technologies Co., Ltd. SATA 22P series connectors. The applicable product descriptions and part numbers are as shown in table</p>			
Product No.	Description		
22SAHSR-X-X-X	SATA SOCKET 22P SMT TYPE		
<p>2 Requirements:</p> <ul style="list-style-type: none"> 2.1 Design and Construction <ul style="list-style-type: none"> Product shall be of the design, construction and physical dimensions specified on applicable product drawing 2.2 Regulatory Requirements <ul style="list-style-type: none"> 2.2.1 Be an UL,C-UL Recognized Component 2.2.2 Housing plastics must be rate UL 94V-0 2.3.Reference Document <ul style="list-style-type: none"> 2.3.1 Sarial ATA High Speed Serialized AT Attachment,Revision 1.0 2.3.2 EIA –364,Electrical Connector Test Procedures <p>3 Product Details</p> <ul style="list-style-type: none"> 3.1 Materials <ul style="list-style-type: none"> 3.1.1 Contact: Copper Alloy 3.1.2 Housing: Thermoplastic , UL 94V-0 , Color: Black 3.1.3 Forklock: Copper Alloy 3.2 Finish <ul style="list-style-type: none"> 3.2.1 Contact <ul style="list-style-type: none"> a. Terminal contact area:A: 1~3u”(minimum) Gold Plating. F: 30u”(minimum) Gold Plating. b. The solder area : 90/10 Sn/Pb 75um (minimum) plating. c.Under plating :50u m (minimum) Nickel plating. 3.3 Ratings <ul style="list-style-type: none"> 3.3.1 Current rating:1.5 A/Contact(Min) 3.3.2 Operating temperature : -20°C to 85°C <p>4 Performance and Testing</p> <ul style="list-style-type: none"> 4.1 Test Requirement and Procedures Summary are shown in table1. 			



PRODUCT SPECIFICATION

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SATA 22PIN RIGHT ANGLE
SMT SOCKET
(22SAHSR-X-X-X)

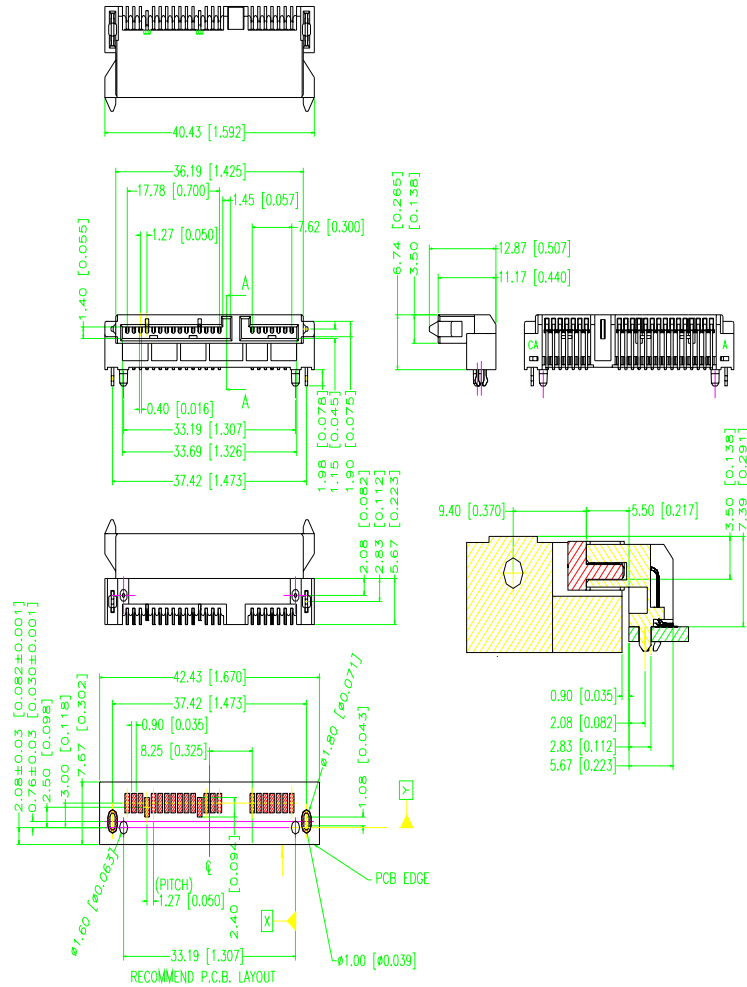
PAGE: 4 OF 7


REV: B


DR: Nalson
Fan


APPD: Robbie
Luo

DATA:10/30/2003



	PRODUCT SPECIFICATION		DOCUMENT NO H100003	
TITLE: SATA 22PIN RIGHT ANGLE SMT SOCKET (22SAHSR-X-X-X)		PAGE: 5 OF 7		REV: B
		DR: Nalson Fan	APPD: Robbie Luo	DATE:10/30/2003
Table 1				
Electrical performance				
Test description	Test condition		Requirement	
Insulation resistance	After 500VDC for 1minute,measure the insulation resistance between the adjacent terminals of mated and unmated connector assemblies (EIA 364-21).		1000M ohm minimum	
ELECTRICAL				
Low-level Contact resistance	Subject mated contacts assembled in housing to 20 mV maximum open circuit at 100 mA maximum(EIA 364-23)		30m ohm maximum, initial per mated pair. 15 m ohm maximum change from initial Per mated contact.	
Delectric Withstanding voltage	Subject a voltage of 500VAC for 1 minute between adjacent terminals of mated and unmated connector at sea level. (EIA 364-20).		NO breakdown	
Contact Current Rating(Power Segment)	Wire power pins P1,P2,P8&P9 in parallel for power; 2,Wire gound pins P4,P5,P6,P10&P12 in parallel for return; 3,Supply 6A total DC current to the power pins in parallel,returning from the parallel ground pins(P4,P5,P6,P10&P12 4,Record temperature rise when thermal equilibrium is reached		1. 5A per pin minimum;he temperature rise above ambient shall not exceed 30°C at any point in the connector when contact positions are powered.The ambient condition is still air at 25°C.	

	PRODUCT SPECIFICATION		DOCUMENT NO H100003
TITLE: SATA 22PIN RIGHT ANGLE SMT SOCKET (22SAHSR-X-X-X)		PAGE: 6 of 7	REV: B
		DR: Nalson Fan	APPD: Robbie Luo
		DATE:10/30/2003	
Table 1			
Mechanical performance			
Test description	Test condition		Requirement
Insertion and Removal force	Mate and unmate connect assemblies at maximum rate of 12.5mm per minute(EIA 364-13)		Maximum insertion force 45N(10.12 lbf) Minimum removal force 10N
Durability test	50 cycles for internal cabled application;500 cycles for backplane/blindmate application.test done at a maximum rate of 200 cycles per hour (EIA 364-09)		No physical damage.Meet requirements of additional tests as specified the test sequence in section 7
Terminal retention force in housing	Apply axial pull out force on terminal in the housing at a tate of 25.4mm per minute		Minimum retention force 4.45N
Environmental performance			
Solderability	Immerse the end terminals in rosin for 5-10seconds then immerse them in a soldering bath of 245°C±5°C for 5 seconds		Dipped portion should have 95%continuous new solder coating coverage
Thermal shock	Subject mated connectors to 10 cycles between -55°C&+85°C (EIA 364-32 Test Condition I.)		No physical damage Meet requirements of additional tests as specified in the test sequence in section 7.0
Humidity	Subject the connector to temperature and humidity of 40°C at 90-95%RH for 96 hours (EIA 364-31 MethodII Condition A).		No physical damage Meet requirements of additional tests as specified in the test sequence in section 7.0
Random vibration	Subject mated connector to 5.35g's RMS. 30minutes in each of three mutually perpendicular planes.(EIA 364-17test condition III method A)		No discontinuities of 1us or longer duration
Temperature life	Subject mated connectors to temperature life at +85°C (EIA 364-17A Test ConditionIII.Method A)		No physical damage Meet requirements of additional tests as specified in the test sequence in section 7.0

		PRODUCT SPECIFICATION			DOCUMENT NO H100003	
TITLE: SATA 22PIN RIGHT ANGLE SMT SOCKET (22SAHSR-X-X-X)		PAGE : 7 OF 7			REV : B	
		DR: Nalson Fan	APPD: Robbie Luo		DATE :10/30/2003	
4.2 Product Qualification and Test Sequence						
TABLE 3 Continue						
ITEM	TEST	TEST GROUP (a)				
		A	B	C	D	E
		TEST SEQUENCE (b)				
1	Examination of the connector(s)	1,5	1,10	1,7	1,8	
2	Low-level Contact resistance	2,4	3,8	2,5		
3	Insulation resistance				2,6	
4	Withstanding voltage				3,7	
5	Current Rating			6		
6	Insertion force		2			
7	Removal force		9			
8	Durability	3	4			
9	Vibration		5			
10	Humidity				5	
11	Temperature life			3		
12	Reseating (manually unplug/plug three times)		7	4		
13	Mixed flowing gas					
					4	
NOTE:						
<p>(a) Preconditioning, 20 cycles for the durability cycle requirement,50 cycles for the 500 durability cycle requirement. The mating and unmating cycle is at the maximum rate of 200 cycles per hour.</p> <p>(b) Samples prepared in accordance with applicable manufacture’s instructions and shall be selected at random form current production. Each test group shall provide 100 data point for a good statistical representation of the test result. For a connector with greater than 20 pins, a test group shall consist of a five connector pairs. From these connector pairs, a minimum of 20 contact pairs per mated connector shall be selected and identified. For connectors with less than 20 pins, choose the number of connectors sufficient to provide 100 data point.</p>						